

# PLANETARY GRINDER TOOLING AND ACCESSORIES

## PCDS AND CARBIDES

Part #	Description	Best Uses
9555	2-UP PCD- MICRO	Remove heavy stock, adhesive, thin set, and epoxies
9557	4-UP PCD- MICRO	
9554	1-UP PCD- 1/2 ROUND	Remove coatings, glue, thin set, and thin mastics
9556	2-UP PCD- 1/2 ROUND	
7268-2	CARBIDES	Use to attach the above tooling to National Grinders
9521	CARBIDE & TOOLING HOLDER	
9550	SCREW	Use to attach tooling to the above holder
9500	BLANKS	



9554



9556



9557



7268-2

## METAL BOND DIAMONDS

Perfect for leveling concrete high spots and repairing imperfections as well as creating the perfect profile for accepting new coatings and epoxies, or preparing concrete for polishing.

Part #	Description	Best Uses
<b>FULL BAR DIAMOND INSERTS</b>		
9508-16	16 GRIT	Remove epoxy as well as heavy and light sealers
9508-16SB	16 GRIT	Remove various coatings, and profiles on HARD concrete only
9508-30	30 GRIT	Remove light sealers
9508-30SB	30 GRIT	Remove various coatings, and profiles on HARD concrete only
<b>HALF BAR DIAMOND INSERTS</b>		
9507-6	3 GRIT	Remove thin epoxy, paint, adhesives, and sealers
9507-12	12 GRIT	Remove thin epoxy, paint, adhesives, and sealers
9507-16	16 GRIT	Remove thin epoxy, paint, adhesives, and sealers
9507-16HB	16 GRIT	Remove various coatings, and profiles on SOFT concrete only
9507-30	30 GRIT	Removes sealers and preps concrete for polishing
9507-30HB	30 GRIT	Remove various coatings, and profiles on SOFT concrete only
<b>PROFILING DIAMOND INSERTS</b>		
9510-30	30 GRIT	Prep high-/moderate-density concrete for reapplication
9510-50	50 GRIT	Prep concrete for polishing
9510-120	120 GRIT	Prep concrete for polishing
<b>SUPER SOFT, SINGLE BAR DIAMOND INSERTS</b>		
9504-25	25 GRIT	Extremely aggressive coating removal with supersoft matrix for hard concrete or heavy cure and seal treatments, perfect for breaking surface tension



9508-16



9508-30



9507-16



9507-30



9510-30



9510-50



9510-120



9504-25

## BRAZED TRAPEZOID DIAMONDS

Used primarily in light industrial and residential applications for concrete grinding and profiling as well as sealer and top coat removal. Provide excellent surface profiles for new coatings, epoxies, or stains. Also create exceptional profiles prior to polishing concrete.

Part #	Description	Best Uses
9522-16	16 GRIT	Remove paint, stain, and sealers; prep concrete for reapplication
9522-30	30 GRIT	Prep concrete for reapplication and polishing
9522-50	50 GRIT	Prep concrete for reapplication and polishing
9522-100	100 GRIT	Prep concrete for polishing



9522-16



9522-30



9522-50



9522-100

## 5-INCH BRAZED DIAMONDS

Part #	Description	Best Uses
9235-16	16 GRIT	Remove thin epoxy, paint, stain, adhesives, and heavy sealers
9235-30	30 GRIT	Remove adhesives, heavy and light sealers
9235-50	50 GRIT	Create a "broom finish" on soft concrete surfaces; first stage to polishing concrete
9235-100	100 GRIT	Create a "broom finish" on soft concrete surfaces; first stage to polishing concrete



9235-30



9235-100

## 5-INCH POLISHING PADS

Used for polishing concrete to various finishes and shines. Resin bond. Available in escalating grits. These polishing pads are for use with all National planetary grinders

Part #	Description	Best Uses
9267-50	50 GRIT	Achieve a "no reflection" polished concrete
9267-100	100 GRIT	Follow 9267-50 to create a "little reflection" polished concrete
9267-200	200 GRIT	Follow 9267-100 to create a "moderate reflection" polished concrete
9267-400	400 GRIT	Follow 9267-200 to create a "satin reflection" polished concrete
9267-800	800 GRIT	Follow 9267-400 to create a "shine" polished concrete
9267-1500	1500 GRIT	Follow 9267-800 to create a "high shine" polished concrete
9267-3000	3000 GRIT	Follow 9267-1500 to create a "mirror" polished concrete



9267-50



9267-100



9267-200



9267-400



9267-800



9267-1500



9267-3000

## ACCESSORIES

### 402757 HELIX® GRIND AND SCRAPE PLATE

The deluxe Helix Grind and Scraper Plate is the most versatile prepping plate in the industry. This magnetic tooling system converts from aggressive grinding and scraping to passive planetary for diamond grinding, carbide/PCD scraping, polishing, and sanding. The Morflex couplers allow the plate to follow the contour of the floor

- Fits the Helix
- Rigid plate mount allows for aggressive grinding and scraping
- Passive planetary tooling creates random scratch pattern
- Polishes and sands without leaving swirl marks
- Morflex couplers reduce the shock to the operator and the machine
- Follows the contour of the floor for uniform operation in low spots
- For use with machines large enough to accept a 16-inch plate with a standard 3 1/4-inch hub
- Converts from grinding to scraping to polishing to sanding in seconds
- Includes three satellite plates that are easily attachable/detachable with cotter pins
- Has a sliding latch that makes the mounting/dismounting of the plate quick and easy



### 404580 HELIX SCARIFIER KIT



Includes:

- 3 satellites
- 1 dust skirt
- Washers
- All screws/washers needed for installation

### 73250 TOOLING HOLDER MOUNTING SCREW

### 73214 FLOATING ISOLATOR ASSEMBLY MOUNTING SCREW

### 401882 8274-4 MORFLEX COUPLER

### 73081 HELIX® SAFETY SCREW

### 73097 8274-4 SAFETY SCREW

### 403978: HELIX CLUTCH PLATE